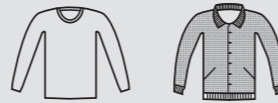


fine, lycra, stretchy fabrics, knitwear



usage for: t-shirts, polos, softshell, light active clothing/ performance Wear ...

medium-heavy, lycra, stretchy fabrics, knitwear



usage for: sweater, knitted jackets ...

light woven fabrics



usage for: shirts, blouses, tops, dresses ... also for silk-like fabrics

medium-heavy woven fabrics



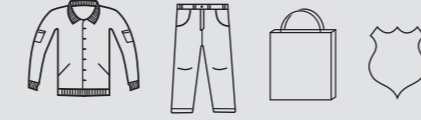
usage for: blazers, kids clothes, home textiles ...

medium-heavy, lycra woven fabrics



usage for: shirts, blouses, skirts also silk and satin ...

heavy woven fabrics



usage for: workwear, jackets, denim, bags, badges ...

caps



usage for: caps and hats ...

safety garments/wear



usage for: Safety- and Protection Wear ...

★ = BESTSELLER

● = PREMIUM

● = STANDARD



● = BASIC

OVERVIEW BACKINGS TEAR- AND CUT AWAY BACKINGS

PRODUCT	WEIGHT	MAKE UP (l x w)			COLOUR	MATERIAL	ART. NO.	OEKO-TEX	fine, lycra, stretchy fabrics, knitwear	medium-heavy, lycra, stretchy fabrics, knitwear	light woven fabrics	medium-heavy woven fabrics	medium-heavy, lycra woven fabrics	heavy woven fabrics	caps	safety garments/wear
CMX	35 g/m ²	200 m x 90 cm			white	80% cellulose, 20% PES	051CMX3W	●			●					
	35 g/m ²	200 m x 90 cm		●	black	80% cellulose, 20% PES	051CMX3S	●			●					
	40 g/m ²	100 m x 90 cm			white	40% cellulose, 60% PES	051CMX4W	●			●					
	40 g/m ²	100 m x 90 cm		●	black	40% cellulose, 60% PES	051CMX4S	●			●					
	50 g/m ²	200 m x 90 cm		★	white	80% cellulose, 20% PES	051CMX5W	●			●	●				
	50 g/m ²	200 m x 90 cm		★	black	80% cellulose, 20% PES	051CMX5S	●			●	●				
	50 g/m ²	100 m x 90 cm			white	20% cellulose, 60% PES, 20% viscose	051CMX51	●			●	●				
	50 g/m ²	100 m x 90 cm			black	20% cellulose, 60% PES, 20% viscose	051CMX50	●			●	●				
	65 g/m ²	100 m x 90 cm			white	40% cellulose, 60% PES	051CMX6W	●							●	
	65 g/m ²	100 m x 90 cm			black	40% cellulose, 60% PES	051CMX6S	●							●	
	75 g/m ²	100 m x 90 cm		★	white	70% cellulose, 30% viscose	051CMX7W	●							●	
	75 g/m ²	100 m x 90 cm		★	black	70% cellulose, 30% viscose	051CMX7S	●							●	
	80 g/m ²	100 m x 90 cm			white	40% cellulose, 60% PES	051CMX8W	●							●	
	80 g/m ²	100 m x 90 cm		★	black	40% cellulose, 60% PES	051CMX8S	●							●	
WEBLON	44 g/m ²	*20 cm x 20 cm		★	white	100% polyamide	051WL20W	●	●		●					
	34 g/m ²	*20 cm x 20 cm		★	black	100% polyamide	051WL20S	●	●		●					
	44 g/m ²	45 m x 50 cm		★	white	100% polyamide	051WL50W	●	●		●					
	34 g/m ²	45 m x 50 cm		★	black	100% polyamide	051WL50S	●	●		●					
	44 g/m ²	45 m x 75 cm		★	white	100% polyamide	051WL75W	●	●		●					
	34 g/m ²	45 m x 75 cm		★	black	100% polyamide	051WL75S	●	●		●					
	34 g/m ²	200 m x 94 cm		★	white	100% polyamide	051WL92W	●	●		●					
34 g/m ²	200 m x 94 cm		★	black	100% polyamide	051WL92S	●	●		●						
WEBLON+	55 g/m ²	100 m x 90 cm			white	100% polyamide	051WP59W	●		●		●	●			
	55 g/m ²	100 m x 90 cm			black	100% polyamide	051WP59S	●		●		●	●			
	55 g/m ²	*20 cm x 20 cm			white	100% polyamide	051WP52W	●		●		●	●			
	55 g/m ²	*20 cm x 20 cm			black	100% polyamide	051WP52S	●		●		●	●			
	55 g/m ²	*38 cm x 38 cm			white	100% polyamide	051WP54W	●		●		●	●			
55 g/m ²	*38 cm x 38 cm			black	100% polyamide	051WP54S	●		●		●	●				
EASY TEAR	50 g/m ²	100 m x 90 cm		●	white	100% viscose	051ET59W				●	●				
PES SOFT	40 g/m ²	200 m x 90 cm			white	100% PES	051PS49W	* ●	●		●					
	80 g/m ²	100 m x 90 cm			white	100% PES	051PS89W	* ●					●			
	80 g/m ²	100 m x 90 cm			black	100% PES	051PS89S	* ●					●			
PES HARD	80 g/m ²	100 m x 90 cm			white	100% PES	051PH89W	* ●						●	●	
	80 g/m ²	100 m x 90 cm			black	100% PES	051PH89S	* ●						●	●	
SQUARES	40 g/m ²	*20 cm x 20 cm		●	white	100% viscose	051QV42W				●				●	2 layers
	40 g/m ²	*20 cm x 20 cm		●	black	100% viscose	051QV42S				●				●	2 layers
SMX	35 g/m ²	200 m x 90 cm		●	white	55% PES, 15% PVA, 30% viscose	051SMX3W	* ●			●					
	42 g/m ²	200 m x 90 cm		●	white	55% PES, 15% PVA, 30% viscose	051SMX4W	* ●			●					
	50 g/m ²	200 m x 90 cm		●	white	55% PES, 15% PVA, 30% viscose	051SMX5W	* ●				●				
	80 g/m ²	100 m x 90 cm		●	white	55% PES, 15% PVA, 30% viscose	051SMX8W	* ●						●	●	
WEB	50 g/m ²	*23 cm x 23 cm			white	100% polypropylene	051WB52W	●	●							
	50 g/m ²	*23 cm x 23 cm			black	100% polypropylene	051WB52S	●	●							
	50 g/m ²	*38 cm x 38 cm			white	100% polypropylene	051WB54W	●	●							
	50 g/m ²	*38 cm x 38 cm			black	100% polypropylene	051WB54S	●	●							
	50 g/m ²	200 m x 90 cm			white	100% polypropylene	051WB59W	●	●							
	50 g/m ²	200 m x 90 cm			black	100% polypropylene	051WB59S	●	●							
	50 g/m ²	200 m x 90 cm		●	white	100% recycled cotton	051CS59W				●	●				
COTTON SOFT	50 g/m ²	200 m x 90 cm		●	black	100% recycled cotton	051CS59S				●	●				
	60 g/m ²	200 m x 90 cm		●	white	100% recycled cotton	051CS69W							●		
	60 g/m ²	200 m x 90 cm		●	black	100% recycled cotton	051CS69S							●		
	80 g/m ²	100 m x 90 cm		●	white	100% recycled cotton	051CS89W							●	●	
	80 g/m ²	100 m x 90 cm		●	black	100% recycled cotton	051CS89S							●	●	
COTTON SOFT SIXPACK	50 g/m ²	6 x 50 m x 30 cm		●	white	100% recycled cotton	051CS53W				●					
	50 g/m ²	6 x 50 m x 30 cm		●	black	100% recycled cotton	051CS53S				●					

* precuts 250 pc./pack

*Certificate available Oct. 2019

PRODUCT	WEIGHT	MACKE UP (l x w)			COLOUR	MATERIAL	ART. NO.	OEKO-TEX	fine, lycra, stretchy fabrics, knitwear	medium-heavy, lycra, stretchy fabrics, knitwear	light woven fabrics	medium-heavy woven fabrics	medium-heavy, lycra woven fabrics	heavy woven fabrics	caps	safety garments/wear
CMX fusible version	48 g/m ²	200 m x 90 cm	●		white	80% cellulose, 20% PES (glue: LDPE)	051CMF4W	●			●	●				
	48 g/m ²	200 m x 90 cm	●		black	80% cellulose, 20% PES (glue: LDPE)	051CMF4S	●			●	●				
SMX fusible version	70 g/m ²	100 m x 90 cm	●		white	55% PES, 15% PVA, 30% viscose (glue: LDPE)	051SMF7W	*●					●	●	badges	
	70 g/m ²	*20 cm x 20 cm		●	white	100% Polyamid (glue: LDPE)	051WF72W	●		●			●			
WEBLON+ fusible version	70 g/m ²	*20 cm x 20 cm		●	black	100% Polyamid (glue: LDPE)	051WF72S	●		●			●			
	70 g/m ²	*38 cm x 38 cm		●	white	100% Polyamid (glue: LDPE)	051WF74W	●		●			●			
	70 g/m ²	*38 cm x 38 cm		●	black	100% Polyamid (glue: LDPE)	051WF74S	●		●			●			
	50 g/m ²	50 m x 75 cm	●		white	100% viscose	051SL75W			●						
STICK ON LIGHT one-sided adhesive backing	50 g/m ²	100 m x 75 cm	●		white	100% viscose	051SL71W			●						
	50 g/m ²	50 m x 75 cm	●		white	100% viscose	051SV75W			●		●				
STICK ON one-sided adhesive backing	50 g/m ²	100 m x 75 cm	●		white	100% viscose	051SV57W			●		●				
	50 g/m ²	50 m x 75 cm	●		black	100% viscose	051SV75S			●		●				
	50 g/m ²	100 m x 75 cm	●		black	100% viscose	051SV71S			●		●				
	76 g/m ²	*10 cm x 30 cm	●		white	100% PES	051QC71W	*●							●	
ROLLS CAPS	76 g/m ²	100 m x 10 cm	●		white	100% PES	051RC71W	*●							●	
FIRE FIGHTER	55 g/m ²	50 m x 100 cm		●	yellow	50% melamine-resin, 50% aramid / 100% aramid	051FF515									●
	55 g/m ²	50 m x 20 cm		●	yellow	50% melamine-resin, 50% aramid / 100% aramid	051FF525									●

* pre-cuts 250 pc./pack

*Certificate available Oct. 2019













Preferably use only one layer of backing fabric



STICK ON & STICK ON LIGHT,
for textiles or precuts that should not be framed.
(corduroy fabrics, velvet, suede fabrics ...)



Gluing: To achieve optimum results always test before production, taking into consideration the care instructions of the fabric

FUSIBLE BACKING	IRONING TEMPERATURE		HEAT PRESS		
	 °C		 °C	 TIME	 PRESSURE
CMX 48 g/m ²	from 130 °C		from 130 °C	4 – 6 sec.	2 max. 4 bar
SMX 70 g/m ²	150 - max. 200 °C	 	150 - max. 200 °C	4 – 6 sec.	0 – 4 bar
WEBLON+ 70 g/m ²	150 - max. 200 °C	 	150 - max. 200 °C	4 – 6 sec.	0 – 4 bar

Pressure: When using CMX & SMX fusible always use low pressure to avoid glue dot marks.

Fabrics and their specialised finishes can vary, therefore testing is always advisable.

